Sample Test Name: Automation and Robotics



(These items were developed by teachers for the Technical Skills Assessment. Below is a sample item for each program standard.)

Ques	ation 1 of 13
	s responsible for the death of a human if a teleoperated robot was involved and anical design or software failures were NOT identified?
(A)	Designer
○ B)	Manufacturer
(C)	Owner
(D)	Operator
Ques	etion 2 of 13
How n	nany connections are REQUIRED between analog ground and digital ground in a single circ
(A)	Three
○ B)	None
() C)	Two
O D)	One
Ques	etion 3 of 13
What	material property has the MOST influence on a robot in transporting a payload?
(A)	Strength
○ B)	Density
(C)	Luminosity
O D)	Speed

Question 4 of 13

What program module is NOT a component of a typical PLC?

- **A)** I/O
- **B)** Animation
- C) Input
- O) Memory

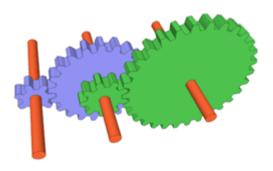
Question 5 of 13

What is the MAIN focus when designing a new system?

- A) Maintenance
- B) Speed
- OC) Safety
- O) Strength

Question 6 of 13

The left rear gear is the input and the right forward gear is the output. What impact does this gear ratio have?



- A) Increase speed
- B) Increase power
- C) Increase torque
- OD) Increase pressure

Question 7 of 13	Qu	est	ion	7	of	1	3
------------------	----	-----	-----	---	----	---	---

Which view gives the BEST representation of an object from all angles?

- A) Side
- B) Geometric
- C) Isometric
- O) Front

Question 8 of 13

What is the mechanical advantage of a robotic arm (lever) that requires an input force of 10 pounds and can lift an object that weighs 40 pounds if using the formula "mechanical advantage equals output force/input force?"

- **A**) 4
- **B**) .4
- **C)** 40
- **D)** 400

Question 9 of 13

What is this connector? (Shared via Google Drive)



- A) Centronics
- B) Parallel
- C) SCSI
- OD) USB

Question 10 of 13						
What type of sensor is NOT used to detect force?						
	() A)	Strain gauge				
	○ B)	Scale				
	(C)	Torque sensor				
	(D)	Thermocouple				
	Ques	ation 11 of 13				
	What ı	machine is used for subtractive manufacturing?				
	(A)	3D printer				
	○ B)	Injection molding				
	(C)	Resin printer				
	(D)	CNC				
	Ques	stion 12 of 13				
	What (Computer-Aided Design (CAD) is used to develop a robotics application?				
	(A)	Microsoft				
	○ B)	PLC				
	(C)	SolidWorks				
	(D)	Java				
	Ques	etion 13 of 13				
	What	OSHA Safety Awareness Fundamentals (SAF) component works BEST with safety gate r	elaysî			
	() A)	Soft starter				
	○ B)	Start relay				
	() C)	E-stop buttons				
	(D)	AC stop				

Automation and Robotics Sample Test Answer Key

Question	Answer			
1.	D			
2.3.4.	D			
3.	Α			
4.	В			
5. 6. 7.	С			
6.	C C			
7.	С			
8.	Α			
9.	D			
10.	D			
11.	D			
12.	С			
13.	С			