

PROGRAM: Precision Machining

**PROGRAM
CIP CODE:** 48.0500.30

DESCRIPTION: The **Precision Machining** program is designed to introduce students to basic precision manufacturing principals and technical skills. Students will be prepared in the following instructional areas: manufacturing systems, production planning and quality control, documentation, technical problem-solving, management information systems, predictive/preventive maintenance and automated manufacturing. Students will have the opportunity to earn an industry recognized Industry recognized certifications such as NIMS level 1 certification. The program is comprised of two core courses and a course in Precision Machining. The program uses a delivery system made up of four integral parts: formal/technical instruction, experiential learning, supervised occupational experience, and the Career and Technical Student Organization, SkillsUSA.

RECOMMENDED PROGRAM SEQUENCE OF COURSES:

**Career
Preparation** The following describes the recommended courses developed from industry-validated skills necessary for initial employment or continued related education.

48.0500.10 **Fundamentals of Precision Manufacturing:** This course includes units of instruction in computer control and power systems used in manufacturing. Units also include set up and change-over techniques, using industrial instruments and utilizing technical skills. Instruction also includes careers opportunities in manufacturing, communications skills, work-based learning experiences, teamwork, safety, creative thinking and problem solving.

-and-

48.0500.12 **Applications of Precision Manufacturing:** This course includes units of instruction in computer control and power systems used in manufacturing. Units also include set up and change-over techniques, using industrial instruments and utilizing technical skills. Instruction also includes careers opportunities in manufacturing, communications skills, work-based learning experiences, teamwork, safety, creative thinking and problem solving.

-or-

48.0500.30 **Precision Machining:** In this course students develop a clear understanding of mechanical systems including engines, pumps, medical devices; as well as the need for highly accurate parts via modern CAD-CAM systems to produce 3-D developed components. Students will learn how tighter tolerances require ultrahigh precision machining to be competitive in the aerospace industry. Students will have the opportunity to earn an industry recognized certificate verifying the student's practice of machine geometry, motion control and machining strategy.

And program may elect to add:

48.0500.75 **Precision Manufacturing - Internship:** This course provides CTE students an opportunity to engage in learning through participation in a structured work experience that can either be paid or unpaid and does not necessarily require classroom instruction that involves the application of previously developed Precision Manufacturing knowledge and skills.

-or-

48.0500.80 **Precision Manufacturing - Cooperative Education:** This course utilizes cooperative education methodology to combine school-based and supervised work-based learning experiences directly related to the standards identified for the Precision Manufacturing program.

TEACHER CERTIFICATION REQUIREMENTS FOR THE PRECISION MACHINING PROGRAM

CAREER PREPARATION: The instructor must be vocationally certified according to the following table

Precision Machining	CERTIFICATES
	Types: PCTI, PCTIEP, SCTI, SCTIEP
<p>Note:</p> <ul style="list-style-type: none"> ▪ Precision Manufacturing, 48.0500.70 may be a part of the sequence and the teacher must hold a Cooperative Education Endorsement (CEN). ▪ Teacher/Coordinator 48.0500.75 is not required to have a Cooperative Education Endorsement (CEN). ▪ Teacher/Coordinator 48.0500.80 is required to have a Cooperative Education Endorsement (CEN). 	

CERTIFICATE ABBREVIATIONS FOR THE PRECISION MACHINING PROGRAM

Certificate Types	
PCTI	Provisional Career and Technical Education Industrial Technology
PCTIEP	Provisional Career and Technical Education Industrial and Emerging Technologies
SCTI	Standard Career and Technical Education Industrial Technology
SCTIEP	Standard Career and Technical Education Industrial and Emerging Technologies